

Work Order ID 127535

127535

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Friday, December 19, 2014 8:30:01 AM

Item ID: D3245-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Access Panel Assembly LH
 Start Date: 12/17/2014 Start Qty: 8.00 *8* Cust Item ID:
 Required Date: 12/17/2014 Req'd Qty: 8.00 *8* Customer:
 Reference:

Approvals: Process Plan: MC5 Date: 14-12-19 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3245	D

100	Pick Kit	0.00				8X		15/07/23	DAS 36 9-89
100									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00				8X		15/02/23	DAS 36 9-89
110									
Small Fab	Memo	0.00							
Small Fab	Install Nut Plates and D3245-5 angle as per Dwg D3245, follow instructions of note 8 on dwg when riveting angle, be careful when countersinking...mat'l very thin								
120	QC5- Inspect part completeness to step on W/O	0.00				(8)			DAS 38 9-89
120									
QC	Memo	0.00							
Quality Control									

FFR 03 2015

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Stu91</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21 - Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

8 *DAG* *1-8-15* **FEB 0 1 2015**
MLJ *15-02-05*
MF *15-2-4*

Picklist Print

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Work Order ID: 127535

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Parent Item: D3245-041

D3245-041

Parent Item Name: Access Panel Assembly LH

Start Date: 12/17/2014

Required Date: 12/17/2014

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev :A New Issue 07-09-11 JLM Verified By:EC
IPP Rev:b ECN 1052 07-10-31 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3245-1 *D3245-1* Panel		Manufactured	No			110	Each	1.0000	1	8			DAS 36 9-89
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST490		1							
				102817		1							
D3245-5 *D3245-5* Door		Manufactured	No			110	Each	7.0000	1	8			DAS 36 9-89
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		7							
				106007		3							
				116788		4							
2350-18-C3Y *2350-18-C3Y* Rigid Receptacle		Purchased	No			110	Each	118.0000	8	64			DAS 36 9-89
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST568		118							
				19688		20							
				M128047		98							

15/01/28
B116848 (4x)

B122539 (4x)
15/01/28

B128382
(8x)

15/01/28

23 M131296 (41x)

Picklist Print

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Parent Item: D3245-041

D3245-041

Parent Item Name: Access Panel Assembly LH

Start Date: 12/17/2014

Required Date: 12/17/2014

Start Qty: 8.00

Required Qty: 8.00

MS20427M3-3

Purchased

No

110

Each

1,853.000

16

128

MS20427M3-3

Rivet

15/01/28

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

21

m129864

21

ST311

1832

m130922

1832

128

MS20615M3-3

Purchased

No

110

Each

0.0000

9

72

MS20615M3-3

Rivet

15/02/03

DAS
36
9-89

M131340

72x